

## S Stena Evolution

## 7<sup>th</sup> Gen Ultra Deep Water, Dynamically Positioned, DP Class 3 Drillship

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GEN	IERAL	INFOR	MATION

RIG TYPE / DESIGN		
CONSTRUCTION SHIPYARD Geoje Shipyard; SHI (Samsung Heavy Industries), South Korea		
YEAR ENTERED SERVICE / SIGNIFICANT UPGRADES		
CLASSIFICATIONABS: A1(E) Drillship, AMS, ACCU, DPS-3 (EHS-E), DLA, OHCM, CDS, RW, UWILD, CRC, HELIDK (SRF), WT-READY		
FLAG Marshall Islands		
DIMENSIONS		
DRAFTS11m operating / 9.5m transit		
ACCOMODATION240		
VARIABLE DECK (OPERATING)24,000Mt		
TRANSIT SPEED up to 12 knots		
MAXIMUM WATER DEPTH 12,000 ft		
MAXIMUM DRILLING DEPTH 40,000 ft		
HELIDECKRated for EH-101 and S-92		

## DRILLING EQUIPMENT

DERRICK	NOV Dual Hoisting and Online Setback to 1,814 mT Derrick
HOOKLOAD CAPACITY	[MAIN] 1,400st static hookload (2,800,000 lbs, 1270 mT) [AUX] 1,000st static hookload (2,000,000 lbs, 907 mT)
DRAWWORKS	AH Drawworks hoisting system with GEB22 5G2B28A1 TEWAC motors [MAIN]: 7 motors, 2-1/8" EIPS line, 8 sheaves, max 16 lines
	[AUX] : 5 motors, 2" EIPS line, 7 sheaves, max 14 lines
MOTION COMPENSATOR	[MAIN and AUX] Active Heave Compensated Drawworks
	[MAIN] NOV Drill String Heave Compensator, 1 off X (CMC-1000-25/2800) Rating: dynamic 500st, static 1400st [AUX] NOV off Crown Block (CBC-6X72-2.0/1000), static 1000st
ROTARY TABLE	[MAIN] NOV RST 75-1/2", static load rating of 1375st, max torque 120,000ft-lbs
	[AUX] NOV RST 60-1/2", static load rating of 1000st, max torque 120,000ft-lbs
TOP DRIVE	[MAIN and AUX] NOV TDX 1250, 2 x Reliance TE W (LM6) AC-motors (2 x 1,340HP). 1,250st static load rating, max continuous drilling torque 105,000ft-lb, max rotating speed 275 rpm.
TUBULAR HANDLING	Drillfloor: [MAIN and AUX] NOV ARN 270 Hydratong Roughnecks, trackless design Tubular range: 3 1/2" to 10". Maximum make-up/brake-out torque: 270/270khm (199,000 Ft-Lb) respectively. HT14000 and HT 25000 Casing modules cover from 5 ½" to 25" OD. [MAIN and AUX] NOV EBT-100 elevated back-up tong.
	NOV horizontal pipe handling catwalk machine for single drillpipes, collars and casing. Pipe size range from 2 7/8" to 36" OD, for singles up to 50ft.
	Setback within Derrick: Dual NOV HR-IV ER quadruple stand height vertical pipe racking machines,3 ½" to 14", serving both main and aux wells. SWL: 15 mT.
RISER FEED	1 x NOV CVM-R55-75-HS riser handling catwalk for 90ft riser/slip-joints.
OFFLINE STANDBUILDING	1 x NOV Mousehole Racking System (2-3/8" – 18")
MUD PUMPS	6 x NOV 14-P-220 Triplex pumps – 7,500psi rated
HP MUD SYSTEMS	Rated for 7,500psi working pressure
SOLIDS CONTROL	7 x MI Swaco MD-3 Shale Shakers, each rated up to 1,000 gpm
MANAGED PRESSURE DRILLING (MPD)	Controlled Mud Level, CML+ System

. Controlled Mud Level, CML+ System - Top Fill Pump and Mud Return Line System

- Subsea: Pump Integration Joint (PIJ), Closed Riser Accumulator Module, Dual Annular Joint.
- Dual Pressure Relief System Integrated within MPD Control System.
- 5-1/8" 2,000psi wp Distribution Manifold, Pressure Relief Choke.

BUP STACKS	Features:
	API S53 Class 9-A2-R7, Dry BOP weight of 417mt
	BOP Footprint 212" x 240" x 706"
	Upper: Low Force Blind Shear Ram
	Middle: 1.Low Force Casing Shear Ram   2.Low Force Blind Shear Ram
	<ol> <li>Multi Ram 3 1/2" to 6 5/8"</li> <li>Bottom: 1.Multi Ram 5" to 7"   2. Multi Ram 3 1/2" to 6 5/8"   3.Inverted</li> </ol>
	Multi Ram 3 1/2" to 6 5/8"
	2 x Annular Preventer (LMRP) Shaffer SBOP – 10M 18-3/4" 10,000psi
	HMH SHD H4 Wellhead Connector 27" (30" adapter kit available)
BOP CONTROL SYSTEM	NOV-Rockwell automation Gen6 BOP Control System. Features;
	3 x ABB Triplex 150hp electric pumps
	NOV Bladder type accumulator system, MKR regulator
	2 x NOV-Radoil Inc. Mux Fiber Optic 13,000ft reel 1 x NOV-Radoil Inc. 5K Hotline Reel 13,000ft reel
	Kongsberd ACS 500 Acoustic emergency BOP control, MF version /4000m
DICED	
RISER	(Choke, Kill, Hydraulics & Booster)
	2 x Telescoping Joint with 65ft Stroke and Dual Seal Assembly
	2,000 ton Tension Ring with Hand Free Gooseneck Swivel
	1 x Oil States II-5 Flex Joint, max 10 deg. deflection
	7 x Matrix buoyancy module types, rated from 2,000 - 12,000 ft SW depth
RISER TENSIONER	
CHOKE MANIFOLD	NOV 3-1/16" 15,000psi Choke Manifold, H2S service
	2 x 15,000psi 3-1/16" ID Expro SCB2 Manual and Hydraulic Chokes
	NOV Choke Control System
	2 x Flexi France – Technip C&K lines connections to riser
DIVERTER	NOV 500psi rated 21-500-75-EXT Diverter 21-1/4" Packer ID, 6x Diverter outlets & multisize flowlines
MOONPOOL	
POWER MANAGEMEN	T & MACHINERY
WAIN POWER	
EMERGENCY POWER	

EMERGENCY POWER	.1 x STX QSK650DMGE 4-Stroke Engine; x1 Cummins PM734G1 generator as designated emergency system rated at 1.8 MW, with back-feeding capab.
POWER DISTRIBUTION	.3 x ABB Unigear 11 kV switchboards with ABB's Diesel Generator Monitoring System, DGMS, (will be delivered with ABS EHS-E notation for closed bus operations) supplying 440V and 220V distribution networks. Also 3x drilling drive switchboards with ABB ACS800 water cooled variable speed drilling drives.
STODACE CADACITIES	

STURAGE CAPACITIES	
FUEL OIL7,959 m <sup>3</sup> / 50,060 bbl	LIQUID MUDActive: 1,329 m <sup>3</sup> / 8,359 bbl
	Reserve: 2,488 m <sup>3</sup> / 15,648 bbl
	Total: 3,817 m <sup>3</sup> / 24,007 bbl
BASE OIL1,019 m <sup>3</sup> / 6,396 bbl	BULK CEMENT414 m <sup>3</sup> / 14,620 bbl
BRINE1,017 m <sup>3</sup> / 6,409 bbl	BARITE/BENTONITE 540 m <sup>3</sup> /19,069 bbl
DRILL WATER	SACK STORAGE9472 sacks
POTABLE WATER 1,563 m <sup>3</sup> / 9,830 bbl	

STATION KEEPING – PROPULSION SYSTEMS  $6\,x$  Rolls Royce UUC-455, variable speed, fixed pitch propeller,  $360^\circ$ THRUSTERS azimuthing thrusters, vertically driven by 6 x ABB ACS6000 5.5MW watercooled variable speed drives. Kongsberg K-Pos DP-22 dual redundant control system and K-Pos DP-12 DP SYSTEM . backup control system with 3 x HiPAP, 2 x HAIN, 3 x DGPS position reference systems, i-series upgrade, 4 x MGC. MOORING SYSTEMS 1 x 15,000kg Anchor, 111mm Ø, Grade 3, ABS, 76m Ø Anchor Chain. 1 x 200 mT Emergency Towing Gear. CRANES CRANES . 3 x NOV Knuckle Boom Cranes, 100 mT OC4000KCE Max working radius: 48 m ; Derrick Anti-collision system. Prepared for Gripper Yokes for pipehandling 1 x NOV Active Heave Compensated Knuckle Boom Crane, 165T NOV OC4475KSCE-165 AHC BOP HANDLING . BOP Overhead Gantry crane: 2 x 270 mT main and 2 x 35 mT aux winches. 1 x BOP skid rated to 600mT NOV Bulkhead Seafixing System. RIS

RISER HANDLING	. Riser Overhead Gantry crane including riser handling yoke Crane rated to 2 x 25.5 mT, yoke rated to 2 x 20mT 1 x Riser Elevation System: Crane SWL: 2 x 25.5 mT, Yoke SWL: 2 x 20mT
X-TREE HANDLINGX-Tree Overhead Gantry crane: 2 x 75 mT rated winches.	

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